

CERTIFICATE

No. 30432701E/SW/20.05.2022

The valve with the brand name

**butterfly valve KNA 804974
DN150 / PN25/40**

of the manufacturer

**müller quadax GmbH
DE – 74670 Forchtenberg**

was tested according to DIN EN ISO 15848-1 (dated Jul.17). The following sealing systems were used:

shaft sealing(s):

- 5 pcs. BüraTAL-Flex 6070; material: graphite; manufacturer: EagleBurgmann; dimensions: $\varnothing 40 \times \varnothing 32 \times 4$ mm,
- 4 x 7 pcs. Bellow springs DIN 2093-A; material: 2.4669; supplier: Febrotec Federn; dimensions: $\varnothing 16 \times \varnothing 8.2 \times 0.9 \times 1.25$ mm.

body sealing(s):

- 1 pc. Statotherm P 9591/P; material: pure graphite; manufacturer: EagleBurgmann; dimensions: $64 \times 50 \times 0.5$ mm.

In the laboratory of amtec a test with the test no. 22-256 was conducted under the following test conditions:

endurance class:	CO3	isolating valve
test temperatures:	RT / 260	°C
test pressures:	25 / 24	bar
medium:	He	
tightness class:	BH	
mechanical cycles:	2500	pcs.
shaft movement:	90	° (rotation)
shaft diameter D_0 :	32	mm
number of shaft seal adjustments (SSA):	0	pcs.

The maximal leak rate measured with the helium leak detector during the test with 2500 mechanical cycles and 4 thermal cycles was $5.2 \cdot 10^{-5} \text{ mg/(s}\cdot\text{m)}$ for the shaft sealing. The concentration for the body sealing was less than 50 ppmv.


The performance class of the tested valve is:

ISO FE BH – CO3 – SSA 0 – t200 °C (260 °C) – (25/24 bar) – ISO 15848-1

This qualification may be transferred to untested valves with a shaft diameter of $D_0 / 2 \leq D \leq 2 \cdot D_0$, provided that the criteria listed in Chapter 8 of DIN EN ISO 15848-1 are met. This certificate is valid only in connection with the test report 3043271/- and the boundary conditions listed therein.

amtec Advanced Measurement Messtechnischer Service GmbH

Lauffen, May 25th, 2022


Dipl.-Ing. S. Weiler
Deputy Head of Laboratory


B. Eng. M. Metzger
Test Engineer



Deutsche
Akkreditierungsstelle
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